**Sika® Liquid Wax-815**

**Wax dispersion**

### Areas of Application
- For epoxy- und polyurethane-gelcoats and casting resins in model making for mould release
- For sealed or laquered and metallic surfaces

### Product Benefits
- Watery liquid, for application by brush or spray gun in two or three times coating
- Drying to a colourless film, very good polishing e. g. by cotton cloth
- Reduced drying time is obtained with enhanced air ventilation

### Description
- **Basis**: Wax dispersion, milky, low viscosity

### Processing Data

<table>
<thead>
<tr>
<th>Property</th>
<th>Unit</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Density</td>
<td>g/ml</td>
<td>0.71</td>
</tr>
<tr>
<td>Consumption</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Brushed coats</td>
<td>g/m²</td>
<td>70</td>
</tr>
<tr>
<td>Sprayed coats</td>
<td>g/m²</td>
<td>30</td>
</tr>
<tr>
<td>Drying time, RT</td>
<td>min</td>
<td>5 - 10</td>
</tr>
<tr>
<td>Flash point</td>
<td>°C</td>
<td>&lt; 0</td>
</tr>
</tbody>
</table>

### Packaging

- Individual components: **Sika® Liquid Wax-815**
- 3.55 kg; 0.71 kg net, 6 pc. in a box

### Processing
- The material, processing and mould temperature must be from 18 to 25°C.
- The packages should be shaken well for homogenisation before use.
- The mould surfaces must be clean, dry, free of dust and grease before release. Laquer and sealer coatings should be dried resp. cured.
- For cleaning from wax residues we recommend Sika® Reinigungsmittel 5.

### Storage
- Minimum shelf life is 18 month under room condition (18 - 25°C), when stored in original un-opened containers.
- Containers must be closed water tight immediately after use and prevented from moisture. The residual material has to be used up as soon as possible.
Health and Safety Information
For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety related data.

Disposal considerations
Product Recommendations: Must be disposed of in a special waste disposal unit in accordance with the corresponding regulations.
Packaging Recommendations: Completely emptied packagings can be given for recycling. Packaging that cannot be cleaned should be disposed of as product waste.

Value Bases
All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

Legal Notice
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