

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

· **Trade name: RE 2030 HARDENER (B)**

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**

No further relevant information available.

· **Application of the substance / the mixture** Epoxy curing agent

· **1.3 Details of the supplier of the safety data sheet**

· **Manufacturer/Supplier:**

AXSON FRANCE

15 Rue de l'Equerre - F-95310 SAINT OUEN L'AUMONE

Tél. +33 (0)1 34 40 34 60

· **Further information obtainable from:** DPT HSE - +33 (0)1 34 40 34 60 - safety@axson.com

· **1.4 Emergency telephone number:** ORFILA : +33 (0)1 45 42 59 59

SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**

· **Classification according to Regulation (EC) No 1272/2008**

Acute Tox. 4 H302 Harmful if swallowed.

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

· **2.2 Label elements**

· **Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labelled according to the CLP regulation.

· **Hazard pictograms**



GHS05 GHS07

· **Signal word** Danger

· **Hazard-determining components of labelling:**

3-aminomethyl-3,5,5-trimethylcyclohexylamine

2,4,6-tris(dimethylaminomethyl)phenol

· **Hazard statements**

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

· **Precautionary statements**

P260 Do not breathe dusts or mists.

P280 Wear protective gloves.

P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor.

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Dispose of contents/container in accordance with local/regional/national/international regulations.

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SECTION 3: Composition/information on ingredients

3.2 Chemical characterisation: Mixtures

Description: Mixture of substances listed below with nonhazardous additions.

Dangerous components:

CAS: 2855-13-2 EINECS: 220-666-8 Reg.nr.: 01-2119514687-32	3-aminomethyl-3,5,5-trimethylcyclohexylamine ----- Skin Corr. 1B, H314; Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317; Aquatic Chronic 3, H412	50-100%
CAS: 90-72-2 EINECS: 202-013-9 Reg.nr.: 01-2119560597-27	2,4,6-tris(dimethylaminomethyl)phenol ----- Skin Corr. 1C, H314; Eye Dam. 1, H318; Skin Sens. 1B, H317	10-25%
CAS: 108-65-6 EINECS: 203-603-9 Reg.nr.: 01-2119475791-29	2-methoxy-1-methylethyl acetate ----- Flam. Liq. 3, H226	≤ 2.5%

SECTION 4: First aid measures

4.1 Description of first aid measures

General information: Immediately remove any clothing soiled by the product.

After inhalation:

Supply fresh air; consult doctor in case of complaints.

In case of unconsciousness place patient stably in side position for transportation.

After skin contact:

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.

After swallowing: Do not induce vomiting; call for medical help immediately.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing agents:

CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

For safety reasons unsuitable extinguishing agents: Water with full jet

5.2 Special hazards arising from the substance or mixture

In case of fire, the following can be released:

Nitrogen oxides (NO_x)

Carbon monoxide (CO)

5.3 Advice for firefighters

Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

Additional information

Collect contaminated fire fighting water separately. It must not enter the sewage system.

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Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **6.2 Environmental precautions:**
Do not allow to enter sewers/ surface or ground water.
Do not allow to penetrate the ground/soil.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Open and handle receptacle with care.
- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Prevent any seepage into the ground.
- **Information about storage in one common storage facility:** Store away from foodstuffs.
- **Further information about storage conditions:** Store in cool, dry conditions in well sealed receptacles.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.

- **8.1 Control parameters**

- **Ingredients with limit values that require monitoring at the workplace:**

108-65-6 2-methoxy-1-methylethyl acetate

WEL	Short-term value: 548 mg/m ³ , 100 ppm
	Long-term value: 274 mg/m ³ , 50 ppm
Sk	

- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
The usual precautionary measures are to be adhered to when handling chemicals.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes.
Avoid contact with the eyes and skin.

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· **Protection of hands:**

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

Neoprene gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**

Safety glasses

Tightly sealed goggles

· **Body protection:** Protective work clothing

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**· **General Information**· **Appearance:**

Form: Fluid
Colour: Amber coloured
Odour: Amine-like

· **pH-value at 20 °C:** >10· **Change in condition**

Melting point/Melting range: NA °C
Boiling point/Boiling range: >200 °C (DIN 53171)

· **Flash point:** > 100 °C (ISO 2719)· **Ignition temperature:** >300 °C (DIN 51 794)· **Decomposition temperature:** >260 °C (DIN 53171)· **Self-igniting:** Product is not selfigniting.· **Danger of explosion:** Product does not present an explosion hazard.· **Density at 20 °C:** 1.03 g/cm³ (ISO 1675:1985)· **Solubility in / Miscibility with water:**

Not miscible or difficult to mix.

· **organic solvents:** Soluble in many organic solvents.

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· **9.2 Other information** No further relevant information available.**SECTION 10: Stability and reactivity**

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** Strong exothermic reaction with acids.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:**
Corrosive gases/vapours
Ammonia

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity**
Harmful if swallowed.

· **LD/LC50 values relevant for classification:****2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine**

Oral LD50 1030 mg/kg (rat)

Dermal LD50 >2000 mg/kg (rabbit)

90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

Oral LD50 2169 mg/kg (rat)

- **Primary irritant effect:**
- **Skin corrosion/irritation**
Causes severe skin burns and eye damage.
- **Serious eye damage/irritation**
Causes serious eye damage.
- **Respiratory or skin sensitisation**
May cause an allergic skin reaction.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information· **12.1 Toxicity**· **Aquatic toxicity:****2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine**

LC50 (96h) 110 mg / l (fish)

EC50 (24h) 44 mg / l (daphnia)

EC50 (72h) 37 mg/l (alga)

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90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

LC50 (96h) 175 mg / l (fish)

- **12.2 Persistence and degradability** No further relevant information available.
- **Other information:** The product is not easily biodegradable.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Dispose of the product by burning in a suitable incinerator or bury in an approved landfill following all applicable local and/or national regulations.

· **European waste catalogue**

20 01 27 | paint, inks, adhesives and resins containing dangerous substances

- **Uncleaned packaging:**
- **Recommendation:**
Empty containers may not be disposed of unless any remaining material adhering to the internal walls has been removed.
- **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

SECTION 14: Transport information

- **14.1 UN-Number**
- **ADR, IMDG, IATA** UN2735
- **14.2 UN proper shipping name**
- **ADR** 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONEDIAMINE)
- **IMDG, IATA** POLYAMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONEDIAMINE)
- **14.3 Transport hazard class(es)**
- **ADR, IMDG, IATA**



- **Class** 8 Corrosive substances.
- **Label** 8
- **14.4 Packing group**
- **ADR, IMDG, IATA** III
- **14.5 Environmental hazards:**
- **Marine pollutant:** No
- **14.6 Special precautions for user** Warning: Corrosive substances.
- **Danger code (Kemler):** 80
- **EMS Number:** F-A,S-B

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- **Segregation groups** Alkalis
- **14.7 Transport in bulk according to Annex II of Marpol and the IBC Code** Not applicable.
- **Transport/Additional information:**

-
- **ADR**
 - **Limited quantities (LQ)** 5L
 - **Transport category** 3
 - **Tunnel restriction code** E
 - **UN "Model Regulation":** UN2735, POLYAMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONEDIAMINE), 8, III

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3, 30
- **National regulations:**
- **Waterhazard class:** Water hazard class 1 (Self-assessment): slightly hazardous for water.
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**
H226 Flammable liquid and vapour.
H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H412 Harmful to aquatic life with long lasting effects.
- **Abbreviations and acronyms:**
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Flam. Liq. 3: Flammable liquids – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Skin Corr. 1B: Skin corrosion/irritation – Category 1B
Skin Corr. 1C: Skin corrosion/irritation – Category 1C
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Skin Sens. 1: Skin sensitisation – Category 1
Skin Sens. 1B: Skin sensitisation – Category 1B

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Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

. * Data compared to the previous version altered.

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