



**P-11 TYPE I
FRP BOND & FILL
THIXOTROPIC-FLEXIBLE
LT. BROWN**



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DESCRIPTION

P-11 TYPE I FRP BOND & FILL, Set-Fast Filler Paste is a two-component system developed for the combined features of bonding and filling. In fiberglass-to-fiberglass, SMC-to-SMC and other applications which require non-sag (up to ½") thixotropic system with high physical properties, withstands impacts, a workable pot life of 20 minutes; which allows for quick completion of small or large projects. P-11 TYPE I accepts virtually all types of finishes with "no bleed-out" and is considered having low moisture characteristics. P-11 TYPE I has excellent heat and cold resistance and a high degree of chemical resistance. P-11 TYPE I can be applied in any desired thickness. **Typical applications include: boat decks to hulls, FRP composites to FRP, fiberglass to metal, metal to concrete, detail blocks to FRP, fiber auto panels, wood to wood, metal to metal and concrete to concrete bonding applications.**

TYPICAL HANDLING CHARACTERISTICS @ 77°F (25°C)

Mix Ratio (parts by weight or volume)	100R/2H (BPO)
Mixed Viscosity	Thixotropic Paste
Mixed Consistency	Creamy Paste
Density	1.44 g/cc
Workable Life (100 gram mass)	10-20 minutes
Finish Schedule (100 gram mass)	30 minutes
Hardness (after 1 hour)	70-80 Shore D
Shelf Life (in original unopened containers)	1 year
Storage Requirement	40°F – 80°F (4°C-27°C)

P-11 TYPE I Tech/Revised 1/20/15
Supersedes 6/16/14

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