SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier
- Trade name: M10 HARDENER

1.2 Relevant identified uses of the substance or mixture and uses advised against
- No further relevant information available.
- Application of the substance / the mixture Epoxy curing agent

1.3 Details of the supplier of the safety data sheet
- Manufacturer/Supplier: AXSON FRANCE
  15 Rue de l'Equerre - F-95310 SAINT OUEN L'AUMONE
  Tél.+33 (0)1 34 40 34 60
- Further information obtainable from: DPT HSE - +33 (0)1 34 40 34 60 - safety@axson.com
- Emergency telephone number: ORFILA : +33 (0)1 45 42 59 59

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
- Classification according to Regulation (EC) No 1272/2008
  - Acute Tox. 4 H302 Harmful if swallowed.
  - Acute Tox. 3 H331 Toxic if inhaled.
  - Skin Corr. 1B H314 Causes severe skin burns and eye damage.
  - Eye Dam. 1 H318 Causes serious eye damage.
  - Skin Sens. 1 H317 May cause an allergic skin reaction.
  - Repr. 2 H361f Suspected of damaging fertility.

2.2 Label elements
- Labelling according to Regulation (EC) No 1272/2008
  - The product is classified and labelled according to the CLP regulation.
- Hazard pictograms
  - GHS05
  - GHS06
  - GHS08

- Signal word Danger

- Hazard-determining components of labelling:
  - m-phenylenebis(methylamine)
  - 4-tert-butylphenol
  - 2,2'-iminodiethylamine
  - Polypropyenglycol

- Hazard statements
  - H302 Harmful if swallowed.
  - H331 Toxic if inhaled.
  - H314 Causes severe skin burns and eye damage.
  - H317 May cause an allergic skin reaction.
  - H361f Suspected of damaging fertility.

- Precautionary statements
  - P260 Do not breathe dust/fume/gas/mist/vapours/spray.
  - P280 Wear protective gloves/protective clothing/eye protection/face protection.
Trade name: M10 HARDENER

SECTION 3: Composition/information on ingredients

· 3.2 Chemical characterisation: Mixtures
  · Description: Mixture of substances listed below with nonhazardous additions.

<table>
<thead>
<tr>
<th>CAS</th>
<th>EINECS</th>
<th>Reg.nr.</th>
<th>Description</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>1477-55-0</td>
<td>216-032-5</td>
<td>01-2119480150-50</td>
<td>m-phenylenebis(methylamine)</td>
<td>10-25%</td>
</tr>
<tr>
<td>25322-69-4</td>
<td>Polypropylenenglycol</td>
<td></td>
<td>Acute Tox. 4, H302</td>
<td>10-25%</td>
</tr>
<tr>
<td>98-54-4</td>
<td>202-679-0</td>
<td>01-2119473793-27</td>
<td>4-tert-butylphenol</td>
<td>10-25%</td>
</tr>
<tr>
<td>111-40-0</td>
<td>203-865-4</td>
<td>Acute Tox. 2, H330; Skin Corr. 1B, H314; Eye Dam. 1, H318; Skin Irrit. 2, H315</td>
<td>2.5-10%</td>
<td></td>
</tr>
</tbody>
</table>

· Additional information: For the wording of the listed risk phrases refer to section 16.

SECTION 4: First aid measures

· 4.1 Description of first aid measures
  · General information: Immediately remove any clothing soiled by the product.
  · After inhalation:
    Supply fresh air; consult doctor in case of complaints.
    In case of unconsciousness place patient stably in side position for transportation.
  · After skin contact:
    Immediately wash with water and soap and rinse thoroughly.
    If skin irritation continues, consult a doctor.
  · After eye contact:
    Rinse opened eye for several minutes under running water. Then consult a doctor.
  · After swallowing:
    Do not induce vomiting; call for medical help immediately.

· 4.2 Most important symptoms and effects, both acute and delayed
  No further relevant information available.

· 4.3 Indication of any immediate medical attention and special treatment needed
  No further relevant information available.

SECTION 5: Firefighting measures

· 5.1 Extinguishing media
  · Suitable extinguishing agents:
    CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
  · For safety reasons unsuitable extinguishing agents: Water with full jet

(Contd. on page 3)
Trade name: M10 HARDENER

5.2 Special hazards arising from the substance or mixture
In case of fire, the following can be released:
- Nitrogen oxides (NOx)
- Carbon monoxide (CO)

5.3 Advice for firefighters
- Protective equipment:
  - Wear self-contained respiratory protective device.
  - Wear fully protective suit.
- Additional information
  - Collect contaminated fire fighting water separately. It must not enter the sewage system.
  - Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
- Wear protective equipment. Keep unprotected persons away.

6.2 Environmental precautions:
- Do not allow to enter sewers/surface or ground water.

6.3 Methods and material for containment and cleaning up:
- Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- Dispose contaminated material as waste according to item 13.
- Ensure adequate ventilation.

6.4 Reference to other sections
- See Section 7 for information on safe handling.
- See Section 8 for information on personal protection equipment.
- See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
- Ensure good ventilation/exhaustion at the workplace.
- Open and handle receptacle with care.
- Information about fire - and explosion protection: Protect from heat.

7.2 Conditions for safe storage, including any incompatibilities
- Storage:
  - Requirements to be met by storerooms and receptacles: Prevent any seepage into the ground.
  - Information about storage in one common storage facility: Store away from foodstuffs.
- Further information about storage conditions:
  - Store in cool, dry conditions in well sealed receptacles.

7.3 Specific end use(s)
- No further relevant information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters
- Additional information about design of technical facilities: No further data; see item 7.

Ingredients with limit values that require monitoring at the workplace:

<table>
<thead>
<tr>
<th>Substance</th>
<th>Long-term value</th>
</tr>
</thead>
<tbody>
<tr>
<td>111-40-0 2,2’-iminodiethylamine</td>
<td>4.3 mg/m³, 1 ppm</td>
</tr>
</tbody>
</table>

Additional information: The lists valid during the making were used as basis.
8.2 Exposure controls

- Personal protective equipment:

- General protective and hygienic measures:
  The usual precautionary measures are to be adhered to when handling chemicals.
  Immediately remove all soiled and contaminated clothing.
  Wash hands before breaks and at the end of work.
  Avoid contact with the eyes and skin.

- Protection of hands:
  
  **Protective gloves**
  
  The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
  Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation.
  
  - **Material of gloves**
    Neoprene gloves
    The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
  
  - **Penetration time of glove material**
    The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Eye protection:
  
  **Safety glasses**
  
  Tightly sealed goggles

- Body protection: Protective work clothing

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**SECTION 9: Physical and chemical properties**

- **9.1 Information on basic physical and chemical properties**

  - **General Information**
  
    - **Appearance:**
      
      - **Form:** Pasty
      - **Colour:** White
      - **Odour:** Amine-like
    
    - **pH-value at 20 °C:** >10

  - **Change in condition**
    
    - **Melting point/Melting range:** NA °C
    - **Boiling point/Boiling range:** >200 °C (DIN 53171)
    
    - **Flash point:** >100 °C (ISO 2719)
    
    - **Ignition temperature:** >300 °C (DIN 51 794)
    
    - **Decomposition temperature:** >260 °C (DIN 53171)
Safety data sheet
according to 1907/2006/EC, Article 31

Trade name: M10 HARDENER

- Self-igniting: Product is not selfigniting.
- Danger of explosion: Product does not present an explosion hazard.
- Density at 20 °C: 0.6 g/cm³ (ISO 1675:1985)
- Solubility in / Miscibility with water: Not miscible or difficult to mix.
- organic solvents: Soluble in many organic solvents.
- 9.2 Other information No further relevant information available.

SECTION 10: Stability and reactivity

- 10.1 Reactivity
- 10.2 Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- 10.3 Possibility of hazardous reactions Strong exothermic reaction with acids.
- 10.4 Conditions to avoid No further relevant information available.
- 10.5 Incompatible materials: No further relevant information available.
- 10.6 Hazardous decomposition products: Corrosive gases/vapours Ammonia

SECTION 11: Toxicological information

- 11.1 Information on toxicological effects
- Acute toxicity
- LD/LC50 values relevant for classification:
  1477-55-0 m-phenylenediamine(methylamine)
  Oral LD50 930 mg/kg (rat)
  Dermal LD50 >3100 mg/kg (rabbit)
  25322-69-4 Polypropyleneglycol
  Oral LD50 1000-2000 mg/kg (rat)
  Dermal LD50 >2000 mg/kg (rat)
  98-54-4 4-tert-butylphenol
  Oral LD50 2951 mg/kg (rat)
  Dermal LD50 2288 mg/kg (rabbit)
- Primary irritant effect:
- Skin corrosion/irritation
  Causes severe skin burns and eye damage.
- Serious eye damage/irritation
  Causes serious eye damage.
- Respiratory or skin sensitisation
  May cause an allergic skin reaction.
- Sensitisation May cause sensitisation by skin contact.
- CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)
- Germ cell mutagenicity Based on available data, the classification criteria are not met.
- Carcinogenicity Based on available data, the classification criteria are not met.
SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity:

1477-55-0 m-phenylenebis(methylamine)

EC50 (48h) 15.2 mg/l (daphnia)

12.2 Persistence and degradability No further relevant information available.

12.3 Bioaccumulative potential No further relevant information available.

12.4 Mobility in soil No further relevant information available.

Ecotoxicological effects:

Remark: Harmful to fish

12.5 Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation

Dispose of the product by burning in a suitable incinerator or bury in an approved landfield following all applicable local and/or national regulations.

European waste catalogue

20 01 27 paint, inks, adhesives and resins containing dangerous substances

Uncleaned packaging:

Recommendation:

Empty containers may not be disposed of unless any remaining material adhering to the internal walls has been removed.

Disposal must be made according to official regulations.

Recommended cleansing agents: Water, if necessary together with cleansing agents.

SECTION 14: Transport information

14.1 UN-Number

ADR, IMDG, IATA UN1759

14.2 UN proper shipping name

ADR 1759 CORROSIVE SOLID, N.O.S. (m-phenylenebis(methylamine))

IMDG, IATA CORROSIVE SOLID, N.O.S. (m-phenylenebis(methylamine))
Trade name: M10 HARDENER

- **14.3 Transport hazard class(es)**
  - ADR, IMDG, IATA

- **Class**
  - 8 Corrosive substances.

- **Label**
  - 8

- **14.4 Packing group**
  - ADR, IMDG, IATA
  - III

- **14.5 Environmental hazards:**
  - Marine pollutant: No

- **14.6 Special precautions for user**
  - Warning: Corrosive substances.
  - Danger code (KeMler): 80
  - EMS Number: F-A,S-B

- **Segregation groups**
  - Alkalis

- **14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**
  - Not applicable.

- **Transport/Additional information:**

  - **ADR**
    - Limited quantities (LQ): 5 kg
    - Transport category: 3
    - Tunnel restriction code: E
    - UN "Model Regulation": UN1759, CORROSIVE SOLID, N.O.S. (m-phenylenebis(methylamine)), 8, III

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**SECTION 15: Regulatory information**

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
  - National regulations:
    - **Waterhazard class:** Water hazard class 2 (Self-assessment): hazardous for water.

- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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**SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**
  - H302 Harmful if swallowed.
  - H312 Harmful in contact with skin.
  - H314 Causes severe skin burns and eye damage.
  - H315 Causes skin irritation.
  - H317 May cause an allergic skin reaction.
  - H318 Causes serious eye damage.
  - H330 Fatal if inhaled.
  - H332 Harmful if inhaled.
  - H335 May cause respiratory irritation.
  - H361f Suspected of damaging fertility.

(Contd. on page 8)
**Trade name:** M10 HARDENER

H412 Harmful to aquatic life with long lasting effects.

- **Abbreviations and acronyms:**
  - ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
  - IMDG: International Maritime Code for Dangerous Goods
  - IATA: International Air Transport Association
  - GHS: Globally Harmonised System of Classification and Labelling of Chemicals
  - EINECS: European Inventory of Existing Commercial Chemical Substances
  - ELINCS: European List of Notified Chemical Substances
  - CAS: Chemical Abstracts Service (division of the American Chemical Society)
  - LC50: Lethal concentration, 50 percent
  - LD50: Lethal dose, 50 percent
  - Acute Tox. 4: Acute toxicity, Hazard Category 4
  - Acute Tox. 2: Acute toxicity, Hazard Category 2
  - Acute Tox. 3: Acute toxicity, Hazard Category 3
  - Skin Corr. 1B: Skin corrosion/irritation, Hazard Category 1B
  - Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2
  - Eye Dam. 1: Serious eye damage/eye irritation, Hazard Category 1
  - Skin Sens. 1: Sensitisation - Skin, Hazard Category 1
  - Repr. 2: Reproductive toxicity, Hazard Category 2
  - STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3
  - Aquatic Chronic 3: Hazardous to the aquatic environment - Chronic Hazard, Category 3

* Data compared to the previous version altered.