



**TCC-230
ADHESIVE SYSTEM
TOUGHENED EPOXY
ADHESIVE FOR
TOOLING PLANKS**

PRODUCT BULLETIN



www.Axson.com 800.344.7776 Madison Heights MI 48071 Ph 248.588.2270 Fax 248.588.5909

DESCRIPTION

TCC-230 is a two-component toughened epoxy adhesive system that was developed to be used to bond our TCC Tooling Planks together. The physical properties closely resemble our CNC Tooling Planks and it is an excellent adhesive because of its ease of use during block-up. Once cured, the **TCC-230** shows minimal glue lines. This adhesive system is well suited for our Tooling Planks that are used for ambient temperature applications.

TYPICAL HANDLING CHARACTERISTICS AND PHYSICAL PROPERTIES @ 77°F (25°C)

Mix Ratio (parts by weight)	Resin TCC-230/Hardener TCC-102 or TCC-104	100R/17H
Pot Life (100 gram mass)	TCC-102 Hardener	5 minutes
.....	TCC-104 Hardener	20 minutes
Specific Gravity		1.06g/cc
Mixed Viscosity		4,400 cps
Mixed Color		Amber
Peak Operating Temperature		200°F (93°C)
Hardness		75 - 80 Shore D
Cure Time.....		12 - 24 hours
Machinability.....		Good
Shelf Life (in original unopened containers)	TCC-230/TCC-102 or TCC-104.....	2 years

SANITARY PRECAUTIONS

Do not take internally. Avoid prolonged breathing of vapors. Work in a well-ventilated area. Avoid skin contact. Protective gloves should be worn. If contact occurs: wash skin with soap and water. Avoid eye contact. If contact occurs: rinse well with water for 15 minutes, contact physician.

TCC-230 Tech/Revised 1/30/15
Supersedes 6/19/14

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AXSON TECHNOLOGIES US +1 248 588 2270 axsonmh@axson.com axson-na.com	CHINA +86 21 58 68 30 37 marketing.china@axson.com	GERMANY +49 6 07 44 07 11-0 verkauf@axson.com	INDIA +91 20 25 56 07 10-11 info.india@axson.com	ITALY +39 02 96 70 23 36 axson@axson.it	JAPAN +81 5 64 26 25 91 sales.japan@axson.com	FRANCE Global Headquarters +33 1 34 40 34 60 axson@axson.com axson-technologies.com
	MEXICO +52 55 52 64 49 22 marketing@axson.com.mx	MIDDLE EAST +971 7 2432227 axsonmideast@axson.com	SLOVAKIA +42 1 76 42 25 26 axson.sk@axson.com	SPAIN +34 9 32 25 16 20 spain@axson.com	U.K. +44 16 38 66 00 62 sales.uk@axson.com	