



---

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : Biresin® L80 Part B

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system, Product is not intended for consumer use

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Deutschland GmbH  
Kornwestheimer Str. 103-107  
D-70439 Stuttgart  
Telephone : +49 711 8009 0  
E-mail address of person : EHS@de.sika.com  
responsible for the SDS

### 1.4 Emergency telephone number

Emergency CONTACT (24-Hour-Number):  
GBK GmbH Global Regulatory Compliance +49(0)6132-84463

---

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

Type of product : Mixture

#### Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4	H302: Harmful if swallowed.
Skin corrosion, Category 1A	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms : 

Signal word : Danger

Hazard statements : H302 Harmful if swallowed.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.

SAFETY DATA SHEET  
 according to Regulation (EC) No. 1907/2006  
**Biresin® L80 Part B**



Revision Date 01.05.2017

Version 5.0

Print Date 01.05.2017

Precautionary statements : **Prevention:**  
 P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**  
 P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
 P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.  
 P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

Hazardous components which must be listed on the label:

- 220-666-8 3-aminomethyl-3,5,5-trimethylcyclohexylamine
- 247-063-2 2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine

**2.3 Other hazards**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Hazardous components**

Chemical name CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
benzyl alcohol 100-51-6 202-859-9 01-2119492630-38-XXXX	Acute Tox.4; H302 Acute Tox.4; H332 Eye Irrit.2; H319	>= 20 - < 25
3-aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2 220-666-8 01-2119514687-32-XXXX	Acute Tox.4; H302 Acute Tox.4; H312 Skin Corr.1B; H314 Skin Sens.1A; H317 Aquatic Chronic3; H412 Eye Dam.1; H318	>= 20 - < 25
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	Acute Tox.4; H302	>= 10 - < 20

**SAFETY DATA SHEET**  
 according to Regulation (EC) No. 1907/2006  
**Biresin® L80 Part B**



Revision Date 01.05.2017

Version 5.0

Print Date 01.05.2017

25513-64-8 247-063-2 01-2119560598-25-XXXX	Skin Corr.1A; H314 Eye Dam.1; H318 Skin Sens.1A; H317	
salicylic acid 69-72-7 200-712-3 01-2119486984-17-XXXX	Acute Tox.4; H302 Eye Dam.1; H318	>= 2,5 - < 3

For the full text of the H-Statements mentioned in this Section, see Section 16.

**SECTION 4: First aid measures**

**4.1 Description of first aid measures**

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

**4.2 Most important symptoms and effects, both acute and delayed**

- Symptoms : Gastrointestinal discomfort  
Allergic reactions  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : Health injuries may be delayed.  
corrosive effects  
sensitising effects



Harmful if swallowed.  
May cause an allergic skin reaction.  
Causes serious eye damage.  
Causes severe burns.

#### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

---

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

#### 5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

#### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

---

### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

#### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

#### 6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

#### 6.4 Reference to other sections

For personal protection see section 8.



---

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

- Advice on safe handling : Do not breathe vapours or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.
- Storage class (TRGS 510) : 8A, Combustible, corrosive hazardous materials
- Other data : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

- Specific use(s) : No data available

---

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Personal protective equipment

- Eye protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water  
Wear eye/face protection.



Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (0,4 mm),  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : No special measures required.

**Environmental exposure controls**

General advice : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

---

**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

Appearance : liquid  
Colour : transparent  
Odour : amine-like  
Odour Threshold : No data available  
Flash point : > 101 °C  
Autoignition temperature : No data available  
Decomposition temperature : No data available  
Lower explosion limit (Vol-%) : No data available  
Upper explosion limit (Vol-%) : No data available  
Flammability : No data available  
Explosive properties : No data available

**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
**Biresin® L80 Part B**



Revision Date 01.05.2017

Version 5.0

Print Date 01.05.2017

Oxidizing properties	:	No data available
pH	:	Not applicable
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Vapour pressure	:	0,07 hPa
Density	:	ca.1 g/cm <sup>3</sup> at 25 °C
Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Viscosity, dynamic	:	ca.620 mPa.s at 23 °C
Viscosity, kinematic	:	> 20,5 mm <sup>2</sup> /s at 40 °C
Relative vapour density	:	No data available
Evaporation rate	:	No data available

**9.2 Other information**  
No data available

---

**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

No dangerous reaction known under conditions of normal use.

**10.2 Chemical stability**

The product is chemically stable.

**10.3 Possibility of hazardous reactions**

Hazardous reactions : Stable under recommended storage conditions.

**10.4 Conditions to avoid**

Conditions to avoid : No data available

**10.5 Incompatible materials**

Materials to avoid : No data available

**10.6 Hazardous decomposition products**

No decomposition if stored and applied as directed.



## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Harmful if swallowed.

#### Components:

##### **benzyl alcohol:**

Acute oral toxicity : LD50 Oral (Rat): 1.620 mg/kg  
Acute inhalation toxicity : LC50 (Rat): > 4,178 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist

##### **3-aminomethyl-3,5,5-trimethylcyclohexylamine:**

Acute oral toxicity : LD50 Oral (Rat): 1.030 mg/kg  
Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

##### **2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:**

Acute oral toxicity : LD50 Oral (Rat): 910 mg/kg

##### **salicylic acid:**

Acute oral toxicity : LD50 Oral (Rat): 891 mg/kg  
Acute dermal toxicity : LD50 Dermal (Rat): > 2.000 mg/kg

#### **Skin corrosion/irritation**

Causes severe burns.

#### **Serious eye damage/eye irritation**

Causes serious eye damage.

#### **Respiratory or skin sensitisation**

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: Not classified based on available information.

#### Components:

##### **3-aminomethyl-3,5,5-trimethylcyclohexylamine:**

Assessment: The product is a skin sensitiser, sub-category 1A.

Result: The product is a skin sensitiser, sub-category 1A.

#### **Germ cell mutagenicity**

Not classified based on available information.

#### **Carcinogenicity**

Not classified based on available information.

#### **Reproductive toxicity**

Not classified based on available information.

#### **STOT - single exposure**

Not classified based on available information.





**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

---

**SECTION 12: Ecological information**

**12.1 Toxicity**

**Components:**

**benzyl alcohol :**

Toxicity to fish : LC50: > 100 mg/l, 96 h, Fish

Toxicity to daphnia and other aquatic invertebrates : EC50: > 100 mg/l, 48 h, Daphnia magna (Water flea)

**3-aminomethyl-3,5,5-trimethylcyclohexylamine :**

Toxicity to algae : ErC50: > 10 - 100 mg/l, 72 h, Desmodesmus subspicatus (green algae)

**2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine :**

Toxicity to algae : EC50: 29,5 mg/l, 72 h, Scenedesmus capricornutum (fresh water algae)

Toxicity to fish (Chronic toxicity) : LC50: 174 mg/l, 48 h, Leuciscus idus (Golden orfe)

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

**12.6 Other adverse effects**

**Product:**

Additional ecological information : There is no data available for this product.



---

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.  
Completely emptied packagings may be given for recycling. Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.  
For further details see [www.sika.de](http://www.sika.de)

---

## SECTION 14: Transport information

### ADR

**14.1 UN number** : 1760  
**14.2 Description of the goods** : CORROSIVE LIQUID, N.O.S.  
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, trimethylhexane-1,6-diamine)  
**14.3 Class** : 8  
**14.4 Packing group** : III  
Classification Code : C9  
Labels : 8  
Tunnel restriction code : (E)  
**14.5 Environmentally hazardous** : no

### IATA

**14.1 UN number** : 1760  
**14.2 Description of the goods** : Corrosive liquid, n.o.s.  
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, trimethylhexane-1,6-diamine)  
**14.3 Class** : 8  
**14.4 Packing group** : III  
Labels : 8  
**14.5 Environmentally hazardous** : no

### IMDG

**14.1 UN number** : 1760  
**14.2 Description of the goods** : CORROSIVE LIQUID, N.O.S.  
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, trimethylhexane-1,6-diamine)  
**14.3 Class** : 8  
**14.4 Packing group** : III  
Labels : 8

**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
**Biresin® L80 Part B**



Revision Date 01.05.2017

Version 5.0

Print Date 01.05.2017

EmS Number 1 : F-A  
EmS Number 2 : S-B  
**14.5 Marine pollutant** : no

**14.6 Special precautions for user**  
No data available

**14.7 Transport in bulk according to Annex II of Marpol and the IBC Code**  
Not applicable

---

**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

**Prohibition/Restriction**

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH Information: All substances contained in our Products are  
- preregistered or registered by our upstream suppliers, and/or  
- preregistered or registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
Not applicable

Water contaminating class (Germany) : WGK 2 significantly water endangering

VOC-CH (VOCV) : no VOC duties

VOC-EU (solvent) : 22,5 %

**15.2 Chemical safety assessment**

This product contains substances for which Chemical Safety Assessments are still required.

---

**SECTION 16: Other information**

**Full text of H-Statements**

H302 Harmful if swallowed.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Biresin® L80 Part B



Revision Date 01.05.2017

Version 5.0

Print Date 01.05.2017

H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H412	Harmful to aquatic life with long lasting effects.

### Full text of other abbreviations

Acute Tox.	Acute toxicity
Aquatic Chronic	Chronic aquatic toxicity
Eye Dam.	Serious eye damage
Eye Irrit.	Eye irritation
Skin Corr.	Skin corrosion
Skin Sens.	Skin sensitisation
ADR	Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS	Chemical Abstracts Service
DNEL	Derived no-effect level
EC50	Half maximal effective concentration
GHS	Globally Harmonized System
IATA	International Air Transport Association
IMDG	International Maritime Code for Dangerous Goods
LD50	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !