



FILLING & FAIRING COMPOUNDS

POLYESTER FILLERS

PROVEN ▪ HIGH QUALITY ▪ BROAD RANGE OF APPLICATIONS



BUILDING TRUST



POLYESTER FILLERS & FAIRING COMPOUNDS

Product	Brand	Use Temp (°F)	Pot Life (min/g)	Resin Color	Shore Hardness	Description & Applications
Micro-Ultra 15-3		130	6/50	white	76 D	Flame-retardant, FAR 25.853-compliant, qualified to several OEM specifications; for repair & finishing of interior composites
P-15-3 RR		130	6/400	white	87 D	Flame-retardant reducer resin for custom thinning of Micro-Ultra 15-3, qualified to several OEM specifications
P-11 Type I		130	15/100	lgt brown	75 D	Flexible polyester bond and fill paste for FRP, concrete, and wood repair/bonding applications
P-11 Type II		130	5 or 9/100	green, white	83 D	Fiber-filled polyester bond and fill paste for increased strength for large scale repairs of broken FRP structures
P-12		130	5/100	pine	60 D	Pattern and model carvable filler for shaping applications to wood without dulling or damage to tools
P-26		130	5/100	beige	60 D	Impact-resistant, light weight, fast set; used for metal and FRP filling and finishing
P-34		130	5/100	model plank brown	60 D	Model Plank® filler for fast-set repairs and changes to model board surfaces
P-76 FiberBond		130	5/100	dark green	83 D	Fiber-filled fill/bonding paste for increased strength of repairs on broken marine or other FRP structures
APF 77/1 R	 	212	11/100	off white	80 D	Flame retardant, self-extinguishing, FAR 25.853/REACH-compliant; used for honeycomb panels and other substrates
APF 4	 	285	6/100	white, gray	89 D	Premium, general purpose, low shrinkage, exceptional adhesion; used for filling and fairing of composite panels and structures
P-14		285	5/100	white, gray	86 D	Versatile, fast-set, dimensionally stable; used for filling/fairing porosity and voids on composites' surfaces
APF 6	 	400	16/100	orange	89 D	High heat and chemical-resistant, styrene-free, polishable mold repair system
APF 7	 	400	6/100	gray, black, white	89 D	High heat-resistant, styrene-free polyester fill and fair repair paste for composite panels and structures
APG 1750 S	 	400	22/102	orange, black	87 D	High heat-resistant, styrene-free, epoxy-bondable gel coat; used for molds and mold repairs for FRP and epoxy molds/tools
P-17		400	6/100	gray, black, white	80 D	High heat-resistant, styrene-free, and rigid; used for surface repairs of molds and parts for a variety of substrates
P-17 RR		400	11/100	amber	90 D	Styrene-free reducer resin for custom thinning of P-17 and P-17 SMCR
P-17 SMCR		400	9/100	black, white	88 D	High heat-resistant, styrene-free, easily sandable; used for surface repairs of SMC parts and FRP molds
P-77		400	10/50	white	86 D	High heat-resistant, styrene-free, easily sandable; suitable for above and below the waterline applications
P-78		400	45/100	white	75 D	High-heat resistant, styrene-free, long work life, easily sandable; used for large marine FRP surfaces
PFR-405		400	6/102	lgt pale yellow	73 D	Flame-retardant, styrene-free, high heat-resistant; used for filling porosity, surface blemishes, edge fill / panel close out, and repairing broken areas

SikaAxson US

31200 Stephenson Hwy.
Madison Heights, MI 48071
Phone: +1 (248) 588-2270
Toll Free: +1 (800) 344-7776
Fax: +1 (248) 588-5909
Email: axsonmh@axson.com
www.sikaaxson.us

SikaAxson US proudly manufactures the following brands:



The information in this document reflects representative values at the time of publication. Please consult Technical Data Sheets (TDS) for additional information. Visit our website to view other products and technical / safety data. SikaAxson US Terms and Conditions apply to all sales.