



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Biresin® G21 Part B

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Deutschland GmbH
Kornwestheimer Str. 103-107
D-70439 Stuttgart
Telephone : +49 711 8009 0
E-mail address of person : EHS@de.sika.com
responsible for the SDS

1.4 Emergency telephone number

Emergency CONTACT (24-Hour-Number):
GBK GmbH Global Regulatory Compliance +49(0)6132-84463

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4	H332: Harmful if inhaled.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Respiratory sensitisation, Category 1	H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Carcinogenicity, Category 2	H351: Suspected of causing cancer.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure if inhaled.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

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Hazard pictograms	:	
Signal word	:	Danger
Hazard statements	:	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H332 Harmful if inhaled. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335 May cause respiratory irritation. H351 Suspected of causing cancer. H373 May cause damage to organs through prolonged or repeated exposure if inhaled.
Precautionary statements	:	<p>Prevention:</p> P201 Obtain special instructions before use. P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray. P264 Wash skin thoroughly after handling. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. <p>Response:</p> P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell. P308 + P313 IF exposed or concerned: Get medical advice/ attention.

Hazardous components which must be listed on the label:

- Diphenylmethanediisocyanate, isomeres and homologues
- 4,4'-methylenediphenyl diisocyanate
- o-(p-isocyanatobenzyl)phenyl isocyanate
- 2,2'-methylenediphenyl diisocyanate

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No.	Classification	Concentration (% w/w)



	Registration number		
Diphenylmethanediisocyanate, isomeres and homologues	9016-87-9 Not Assigned	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT SE 3; H335 STOT RE 2; H373	>= 40 - < 60
4,4'-methylenediphenyl diisocyanate	101-68-8 202-966-0 01-2119457014-47-XXXX	Acute Tox. 4; H332 Eye Irrit. 2; H319 STOT SE 3; H335 Skin Irrit. 2; H315 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT RE 2; H373	>= 25 - < 40
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1 227-534-9 01-2119480143-45-XXXX	Acute Tox. 4; H332 Eye Irrit. 2; H319 STOT SE 3; H335 Skin Irrit. 2; H315 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT RE 2; H373	>= 10 - < 20
2,2'-methylenediphenyl diisocyanate	2536-05-2 219-799-4 01-2119927323-43-XXXX	Acute Tox. 4; H332 Eye Irrit. 2; H319 STOT SE 3; H335 Skin Irrit. 2; H315 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT RE 2; H373	>= 1 - < 2,5

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.



If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Asthmatic appearance
Cough
Respiratory disorder
Allergic reactions
Excessive lachrymation
Erythema
Headache
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.

Risks : irritant effects
sensitising effects

Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Harmful if inhaled.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause respiratory irritation.
Suspected of causing cancer.
May cause damage to organs through prolonged or repeated exposure if inhaled.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.



for firefighters

Further information : Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid formation of aerosol.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not

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smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Storage class (TRGS 510) : 10, Combustible liquids

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
Further information	For the two core content the limit values of the single isomers apply (4,4'-MDI, 2,4'-MDI, 2,2'-MDI); for the homologue content use the exposure assessment value (as indicated by the manufacturer).			
Diphenylmethanediisocyanate, isomeres and homologues	9016-87-9	AGW (Inhalable fraction)	0,05 mg/m3 (MDI)	DE TRGS 900
Peak-limit: excursion factor (category)	1;=2=(I)			
Further information	Senate commission for the review of compounds at the work place dangerous for the health (MAK-commission)., The exposure limit is established for monomers. For regulatory details on oligomers and polymers see TRGS 430 'Isocyanate'., Skin absorption, When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child, Substance sensitizing through the skin and respiratory system			
4,4'-methylenediphenyl diisocyanate	101-68-8	AGW (Vapour and aerosols)	0,05 mg/m3	TRGS 430
Peak-limit: excursion factor (category)	1;=2=(I)			
Further information	Sum of vapour and aerosols, The exposure limit is established for monomers. For regulatory details on oligomers and polymers see TRGS 430 'Isocyanate'., airway sensitizing substance			
		AGW (Vapour and aerosols, inhalable fraction)	0,05 mg/m3	DE TRGS 900
Peak-limit: excursion factor (category)	1;=2=(I)			
Further information	Senate commission for the review of compounds at the work place dangerous for the health (MAK-commission)., Sum of vapor and aerosols., The exposure limit is established for monomers. For regulatory details on oligomers and polymers see TRGS 430 'Isocyanate'., Skin absorption, When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child, Substance sensitizing through the skin and respiratory system			

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o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	AGW (Vapour and aerosols)	0,05 mg/m ³	TRGS 430
Peak-limit: excursion factor (category)	1;=2=(I)			
Further information	Sum of vapour and aerosols, The exposure limit is established for monomers. For regulatory details on oligomers and polymers see TRGS 430 'Isocyanate', airway sensitizing substance			
		AGW (Vapour and aerosols)	0,05 mg/m ³	DE TRGS 900
Peak-limit: excursion factor (category)	1;=2=(I)			
Further information	Commission for dangerous substances, Sum of vapor and aerosols., The exposure limit is established for monomers. For regulatory details on oligomers and polymers see TRGS 430 'Isocyanate'.			
2,2'-methylenediphenyl diisocyanate	2536-05-2	AGW (Vapour and aerosols)	0,05 mg/m ³	TRGS 430
Peak-limit: excursion factor (category)	1;=2=(I)			
Further information	Sum of vapour and aerosols, The exposure limit is established for monomers. For regulatory details on oligomers and polymers see TRGS 430 'Isocyanate', airway sensitizing substance			
		AGW (Vapour and aerosols)	0,05 mg/m ³	DE TRGS 900
Peak-limit: excursion factor (category)	1;=2=(I)			
Further information	Commission for dangerous substances, Sum of vapor and aerosols., The exposure limit is established for monomers. For regulatory details on oligomers and polymers see TRGS 430 'Isocyanate'.			

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
4,4'-methylenediphenyl diisocyanate	101-68-8	4,4'-diaminodiphenylmethane: 10 µg/g creatinine (Urine)	Immediately after exposure or after working hours	TRGS 903

8.2 Exposure controls

Personal protective equipment

- Eye protection : Safety glasses with side-shields conforming to EN166
 Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:
 Butyl rubber/nitrile rubber gloves (0,4 mm)
 Contaminated gloves should be removed.
- Suitable for permanent exposure:
 Viton gloves (0.4 mm),
 breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing



and stirring work.

Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used. Ensure adequate ventilation, especially in confined areas.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : liquid
Colour : brown
Odour : characteristic
Odour Threshold : No data available
pH : Not applicable
Melting point/range / Freezing point : No data available
Boiling point/boiling range : No data available
Flash point : > 101 °C
Method: closed cup
Evaporation rate : No data available
Flammability (solid, gas) : No data available
Upper explosion limit / Upper : No data available



flammability limit

Lower explosion limit / Lower flammability limit : No data available

Vapour pressure : 0,01 hPa

Relative vapour density : No data available

Density : ca. 1,24 g/cm³ (20 °C)

Solubility(ies)

Water solubility : No data available

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Auto-ignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : ca. 40 mPa.s (25 °C)

Viscosity, kinematic : > 7 - < 20,5 mm²/s (40 °C)

Explosive properties : No data available

Oxidizing properties : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available



10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Harmful if inhaled.

Components:

Diphenylmethanediisocyanate, isomers and homologues:

Acute oral toxicity : LD50 Oral (Rat): > 10.000 mg/kg

Acute inhalation toxicity : Acute toxicity estimate: 1,5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Expert judgement
Assessment: The component/mixture is moderately toxic after short term inhalation.

Acute dermal toxicity : LD50 Dermal (Rabbit): > 9.400 mg/kg

4,4'-methylenediphenyl diisocyanate:

Acute inhalation toxicity : Acute toxicity estimate: 1,5 mg/l
Test atmosphere: dust/mist
Method: Expert judgement

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Suspected of causing cancer.

Reproductive toxicity

Not classified based on available information.



STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Not classified based on available information.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Diphenylmethanediisocyanate, isomeres and homologues:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 1.000 mg/l
Exposure time: 96 h

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): > 1.640 mg/l
Exposure time: 72 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin



of waste. Therefore, it is not possible to assign a particular waste identification number.
Completely emptied packagings may be given for recycling. Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.
For further details see www.sika.de

SECTION 14: Transport information

14.1 UN number

Not regulated as a dangerous good

14.2 UN proper shipping name

Not regulated as a dangerous good

14.3 Transport hazard class(es)

Not regulated as a dangerous good

14.4 Packing group

Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC)
Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (= > 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EC) No 850/2004 on persistent organic pollutants : Not applicable

Regulation (EC) No 649/2012 of the European Parlia- : Not applicable

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ment and the Council concerning the export and import of dangerous chemicals

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3

Diphenylmethanediisocyanate, isomers and homologues (Number on list 56)
4,4'-methylenediphenyl diisocyanate (Number on list 56)
o-(p-isocyanatobenzyl)phenyl isocyanate (Number on list 56)
2,2'-methylenediphenyl diisocyanate (Number on list 56)

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.
Not applicable

Water contaminating class (Germany) : WGK 1 slightly hazardous to water
Classification according to AwSV, Annex 1 (5.2)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Not applicable

Other regulations:

Take note of Law on the protection of mothers at work, in education and in studies (Maternity Protection Act - MuSchG).

Product is no subject to the Chemicals Prohibition Ordinance.

Contains a substance which is subject to the TRGS 905 list of carcinogenic, germ cell mutagenic and reproductive toxic substances. : Diphenylmethanediisocyanate, polymeric

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.



SECTION 16: Other information

Full text of H-Statements

H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H319	:	Causes serious eye irritation.
H332	:	Harmful if inhaled.
H334	:	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	:	May cause respiratory irritation.
H351	:	Suspected of causing cancer.
H373	:	May cause damage to organs through prolonged or repeated exposure.
H373	:	May cause damage to organs through prolonged or repeated exposure if inhaled.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Carc.	:	Carcinogenicity
Eye Irrit.	:	Eye irritation
Resp. Sens.	:	Respiratory sensitisation
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
STOT RE	:	Specific target organ toxicity - repeated exposure
STOT SE	:	Specific target organ toxicity - single exposure
DE TRGS 900	:	Germany. TRGS 900 - Occupational exposure limit values.
TRGS 430	:	Germany. TRGS 430 - Isocyanates
TRGS 903	:	TRGS 903 - Biological limit values
DE TRGS 900 / AGW	:	Time Weighted Average
TRGS 430 / AGW	:	Occupational Exposure Limit
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

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SVHC : Substances of Very High Concern
vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Acute Tox. 4	H332
Skin Irrit. 2	H315
Eye Irrit. 2	H319
Resp. Sens. 1	H334
Skin Sens. 1	H317
Carc. 2	H351
STOT SE 3	H335
STOT RE 2	H373

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

DE / EN