

SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**Biresin® Kleber orange Part A**



Revision Date 27.04.2017

Version 3.0

Print Date 16.05.2017

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## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : Biresin® Kleber orange Part A

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Deutschland GmbH  
Kornwestheimer Str. 103-107  
D-70439 Stuttgart  
Telephone : +49 711 8009 0  
E-mail address of person : EHS@de.sika.com  
responsible for the SDS

### 1.4 Emergency telephone number

Emergency CONTACT (24-Hour-Number):  
GBK GmbH Global Regulatory Compliance +49(0)6132-84463

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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

Type of product : Mixture

#### Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

#### Additional Labelling:

EUH210 Safety data sheet available on request.

EUH208 Contains 4-morpholinecarbaldehyde. May produce an allergic reaction.

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

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## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Hazardous components

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Country DE 000000205343

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Chemical name CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
4-morpholinecarbaldehyde 4394-85-8 224-518-3 01-2119987993-12-XXXX	Skin Sens. 1; H317	< 1

For the full text of the H-Statements mentioned in this Section, see Section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : No hazards which require special first aid measures.
- If inhaled : Move to fresh air.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.
- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : See Section 11 for more detailed information on health effects and symptoms.
- Risks : No known significant effects or hazards.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

### 5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

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### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : For personal protection see section 8.

### 6.2 Environmental precautions

Environmental precautions : No special environmental precautions required.

### 6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : For personal protection see section 8. No special handling advice required. Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Advice on common storage : No special restrictions on storage with other products.

Storage class (TRGS 510) : 10, Combustible liquids

Other data : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

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Specific use(s) : No data available

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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Personal protective equipment

Eye protection : Safety glasses

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Butyl rubber/nitrile rubber gloves (0,4 mm),  
Recommended: Butyl rubber/nitrile rubber gloves.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : No special measures required.

#### Environmental exposure controls

General advice : No special environmental precautions required.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Appearance : paste

Colour : various

Odour : characteristic

Odour Threshold : No data available

Flash point : > 101 °C

Autoignition temperature : No data available

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Decomposition temperature	:	No data available
Lower explosion limit (Vol-%)	:	No data available
Upper explosion limit (Vol-%)	:	No data available
Flammability	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available
pH	:	Not applicable
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Vapour pressure	:	0,01 hPa
Density	:	ca.0,65 g/cm <sup>3</sup> at 20 °C
Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Viscosity, dynamic	:	ca.12.000 mPa.s at 25 °C
Viscosity, kinematic	:	> 20,5 mm <sup>2</sup> /s at 40 °C
Relative vapour density	:	No data available
Evaporation rate	:	No data available

## 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

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**10.4 Conditions to avoid**

Conditions to avoid : No data available

**10.5 Incompatible materials**

Materials to avoid : No data available

**10.6 Hazardous decomposition products**

No decomposition if stored and applied as directed.

**SECTION 11: Toxicological information**

**11.1 Information on toxicological effects**

**Acute toxicity**

Not classified based on available information.

**Skin corrosion/irritation**

Not classified based on available information.

**Serious eye damage/eye irritation**

Not classified based on available information.

**Respiratory or skin sensitisation**

Skin sensitisation: Not classified based on available information.

Respiratory sensitisation: Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

Not classified based on available information.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

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**SECTION 12: Ecological information**

**12.1 Toxicity**

No data available

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

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No data available

#### 12.4 Mobility in soil

No data available

#### 12.5 Results of PBT and vPvB assessment

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

#### 12.6 Other adverse effects

**Product:**

Additional ecological information : There is no data available for this product.

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### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.  
Completely emptied packagings may be given for recycling. Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.  
For further details see [www.sika.de](http://www.sika.de)

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### SECTION 14: Transport information

**ADR**

Not dangerous goods

**IATA**

Not dangerous goods

**IMDG**

Not dangerous goods

#### 14.6 Special precautions for user

No data available

#### 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable



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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Prohibition/Restriction

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Banned and/or restricted (low boiling point modified naphtha)

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH Information: All substances contained in our Products are  
- preregistered or registered by our upstream suppliers, and/or  
- preregistered or registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
Not applicable

Water contaminating class (Germany) : WGK 1 slightly water endangering

VOC-CH (VOCV) : 0,33 %  
no VOC duties

VOC-EU (solvent) : 0,33 %

### 15.2 Chemical safety assessment

This product contains substances for which Chemical Safety Assessments are still required.

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## SECTION 16: Other information

#### Full text of H-Statements

H317 : May cause an allergic skin reaction.

#### Full text of other abbreviations

Skin Sens. : Skin sensitisation  
ADR : Accord européen relatif au transport international des marchandises Dangereuses par Route  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration



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GHS	Globally Harmonized System
IATA	International Air Transport Association
IMDG	International Maritime Code for Dangerous Goods
LD50	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !