



**P-15-3 REDUCER RESIN
FOR USE WITH
P-15-3 FILLER**



www.axson-technologies.com
31200 Stephenson Hwy

800.344.7776
Madison Heights, MI 48071

axsonmh@axson.com
Ph 248.588.2270 Fax 248.588.5909

DESCRIPTION

P-15-3 REDUCER RESIN was formulated for use with ADTECH Polyester P-15-3 MICRO-ULTRA FILLER and ADTECH P-154. This reducer, when added to these systems, maintains their overall physical properties, i.e., low smoke and non-burn characteristics. It also allows the fillers to cure to a tack free surface. Tests have shown P-15-3 REDUCER RESIN to comply with FAR 25.853 (a) of the Federal Aviation Standards for aircraft interiors and other areas where fire retardant performance is required. This system is qualified to DeHaviland Spec. DSC-206-4. P-15-3 Reducer Resin also performs very well in applications requiring a quick setting, flame retardant polyester laminating resin.

TYPICAL HANDLING CHARACTERISTICS @ 77°F (25°C)

*Mix Ratio with BPO cream hardener (parts by weight).....	100R/2H
Work Life (400 gram mass)	6 minutes
Specific Gravity	1.40 g/cc
Mixed Viscosity	1500 cps
Cured Hardness.....	87 Shore D
Shelf Life (in original unopened containers).....	12 months from date of manufacture
Storage Requirement.....	40°F-80°F (4°C-27°C)

*Can be used alone to thin P-15-3 or with 2% BPO cream hardener for laminating applications. BPO cream hardener is not sold with the P-15-3 Reducer Resin.

Revised 1/20/15
Supersedes 6/16/14

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AXSON TECHNOLOGIES US +1 248 588 2270 axsonmh@axson.com axson-na.com	CHINA +86 21 58 68 30 37 marketing.china@axson.com	GERMANY +49 6 07 44 07 11-0 verkauf@axson.com	INDIA +91 20 25 56 07 10-11 info.india@axson.com	ITALY +39 02 96 70 23 36 axson@axson.it	JAPAN +81 5 64 26 25 91 sales.japan@axson.com	FRANCE Global Headquarters +33 1 34 40 34 60 axson@axson.com axson-technologies.com
	MEXICO +52 55 52 64 49 22 marketing@axson.com.mx	MIDDLE EAST +971 7 2432227 axsonmideast@axson.com	SLOVAKIA +42 1 76 42 25 26 axson.sk@axson.com	SPAIN +34 9 32 25 16 20 spain@axson.com	U.K. +44 16 38 66 00 62 sales.uk@axson.com	