SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier
   Trade name : Biresin® HC586

1.2 Relevant identified uses of the substance or mixture and uses advised against
   Product use : Tooling system

1.3 Details of the supplier of the safety data sheet
   Company name of supplier : Sika Deutschland GmbH
                             Kornwestheimer Str. 103-107
                             D-70439 Stuttgart
   Telephone : +49 711 8009 0
   E-mail address of person responsible for the SDS : EHS@de.sika.com

1.4 Emergency telephone number
   Emergency CONTACT (24-Hour-Number):
   GBK GmbH Global Regulatory Compliance +49(0)6132-84463

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
   Type of product : Mixture
   Classification (REGULATION (EC) No 1272/2008)
   Eye irritation, Category 2
   H319: Causes serious eye irritation.

2.2 Label elements
   Labelling (REGULATION (EC) No 1272/2008)
   Hazard pictograms : ![Warning]
   Signal word : Warning
   Hazard statements : H319 Causes serious eye irritation.
   Precautionary statements : Prevention:
                             P264 Wash skin thoroughly after handling.
                             P280 Wear protective gloves/ eye protection/ face protection.
   Response:
   P305 + P351 + P338 IF IN EYES: Rinse cautiously with wa-
   ter for several minutes. Remove contact lenses, if present and easy to do. Continue
2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Classification (REGULATION (EC) No 1272/2008)</th>
<th>Concentration [%]</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,4-diazabicyclooctane</td>
<td>Flam. Sol.1; H228 Acute Tox.4; H302 Skin Irrit.2; H315 Eye Dam.1; H318</td>
<td>&gt;= 25 - &lt; 50</td>
</tr>
<tr>
<td>280-57-9</td>
<td></td>
<td></td>
</tr>
<tr>
<td>205-999-9</td>
<td></td>
<td></td>
</tr>
<tr>
<td>01-2119980944-22-XXXX</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Substances with a workplace exposure limit:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Classification (REGULATION (EC) No 1272/2008)</th>
<th>Concentration [%]</th>
</tr>
</thead>
<tbody>
<tr>
<td>oxydipropanol</td>
<td></td>
<td>&gt;= 50 - &lt;= 100</td>
</tr>
<tr>
<td>25265-71-8</td>
<td></td>
<td></td>
</tr>
<tr>
<td>246-770-3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>01-2119456811-38-XXXX</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice:
- Move out of dangerous area.
- Consult a physician.
- Show this safety data sheet to the doctor in attendance.

If inhaled:
- Move to fresh air.
- Consult a physician after significant exposure.

In case of skin contact:
- Take off contaminated clothing and shoes immediately.
- Wash off with soap and plenty of water.
- If symptoms persist, call a physician.

In case of eye contact:
- Immediately flush eye(s) with plenty of water.
- Remove contact lenses.
- Keep eye wide open while rinsing.
- If eye irritation persists, consult a specialist.

If swallowed:
- Do not induce vomiting without medical advice.
Rinse mouth with water. 
Do not give milk or alcoholic beverages. 
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms: Excessive lachrymation
See Section 11 for more detailed information on health effects and symptoms.

Risks: irritant effects
Causes serious eye irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment: Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products: No hazardous combustion products are known.

5.3 Advice for firefighters

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus.

Further information: Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions: Use personal protective equipment. Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions: If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and materials for containment and cleaning up
Methods for cleaning up: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections
For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
Advice on safe handling: Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products.

Advice on protection against fire and explosion: Normal measures for preventive fire protection.

Hygiene measures: Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities
Requirements for storage areas and containers: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Other data: No decomposition if stored and applied as directed.

7.3 Specific end use(s)
Specific use(s): No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters
Components with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value</th>
<th>Control parameters *</th>
<th>Basis *</th>
</tr>
</thead>
<tbody>
<tr>
<td>oxydipropanol</td>
<td>25265-71-8</td>
<td>AGW</td>
<td>100 mg/m3</td>
<td>DE TRGS 900</td>
</tr>
</tbody>
</table>

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls
Personal protective equipment

Eye protection : Safety glasses with side-shields conforming to EN166
                Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an ap-
                 proved standard must be worn at all times when handling
                 chemical products. Reference number EN 374. Follow manu-
                 facturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (0.4 mm),
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breaththrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,
                           long-sleeved working clothing, long trousers). Rubber aprons
                           and protective boots are additionally recommended for mixing
                           and stirring work.

Respiratory protection : Respirator selection must be based on known or anticipated
                         exposure levels, the hazards of the product and the safe working
                         limits of the selected respirator.
                         organic vapor filter (Type A)
                         A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
                         Ensure adequate ventilation. This can be achieved by local
                         exhaust extraction or by general ventilation. (EN 689 - Meth-
                         ods for determining inhalation exposure). This applies in par-
                         ticular to the mixing / stirring area. In case this is not sufficient
                         to keep the concentrations under the occupational exposure
                         limits then respiration protection measures must be used.

Environmental exposure controls

General advice : If the product contaminates rivers and lakes or drains inform
                respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : liquid
Colour : colourless
Odour : ammoniacal
Odour Threshold : No data available
Flash point : > 110 °C
Autoignition temperature : No data available
Decomposition temperature : No data available
Lower explosion limit (Vol-%) : No data available
Upper explosion limit (Vol-%) : No data available
Flammability : No data available
Explosive properties : No data available
Oxidizing properties : No data available
pH : ca. 10 at 20 °C
Melting point/range / Freezing point : No data available
Boiling point/boiling range : > 149 °C
Vapour pressure : No data available
Density : ca.1.03 g/cm³ at 20 °C
Water solubility : soluble
Partition coefficient: n-octanol/water : No data available
Viscosity, dynamic : No data available
Viscosity, kinematic : > 20.5 mm²/s at 40 °C
Relative vapour density : No data available
Evaporation rate : No data available

9.2 Other information
No data available

SECTION 10: Stability and reactivity

10.1 Reactivity
No dangerous reaction known under conditions of normal use.

10.2 Chemical stability
The product is chemically stable.

10.3 Possibility of hazardous reactions
Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid
Conditions to avoid : No data available

10.5 Incompatible materials
Materials to avoid : No data available

10.6 Hazardous decomposition products
No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
Not classified based on available information.

Skin corrosion/irritation
Not classified based on available information.

Product:
Result: Mild skin irritation
Remarks: Causes mild skin irritation.

Serious eye damage/eye irritation
Causes serious eye irritation.

Product:
Method: OECD Test Guideline 405
Result: Eye irritation
Remarks: Causes serious eye irritation.

Respiratory or skin sensitisation
Skin sensitisation: Not classified based on available information.
Respiratory sensitisation: Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

Reproductive toxicity
Not classified based on available information.
SECTION 12: Ecological information

12.1 Toxicity
No data available

12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment

Product: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Product: There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product: In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number. Completely emptied packagings may be given for recycling. Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany. For further details see www.sika.de
SECTION 14: Transport information

ADR
Not dangerous goods
IATA
Not dangerous goods
IMDG
Not dangerous goods

14.6 Special precautions for user
No data available

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Prohibition/Restriction

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH Information: All substances contained in our Products are
- preregistered or registered by our upstream suppliers, and/or
- preregistered or registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.


Water contaminating class (Germany) : WGK 1 slightly water endangering
VOC-CH (VOCV) : no VOC duties
VOC-EU (solvent) : Not applicable
15.2 Chemical safety assessment

This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Full text of H-Statements

H228 Flammable solid.
H302 Harmful if swallowed.
H315 Causes skin irritation.
H318 Causes serious eye damage.

Full text of other abbreviations

Acute Tox. Acute toxicity
Eye Dam. Serious eye damage
Flam. Sol. Flammable solids
Skin Irrit. Skin irritation
ADR Accord européen relatif au transport international des marchandises
CAS Chemical Abstracts Service
DNEL Derived no-effect level
EC50 Half maximal effective concentration
GHS Globally Harmonized System
IATA International Air Transport Association
IMDG International Maritime Code for Dangerous Goods
LD50 Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50 Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL Occupational Exposure Limit
PBT Persistent, bioaccumulative and toxic
PNEC Predicted no effect concentration
SVHC Substances of Very High Concern
vPvB Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!