

SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**Biresin® Spachtel Part A white**



Revision Date 04.10.2016

Version 4.0

Print Date 04.10.2016

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1 Product identifier**

Trade name : Biresin® Spachtel Part A white

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Product use : Tooling system

**1.3 Details of the supplier of the safety data sheet**

Company name of supplier : Sika Deutschland GmbH  
Kornwestheimer Str. 103-107  
D-70439 Stuttgart  
Telephone : +49 711 8009 0  
E-mail address of person : EHS@de.sika.com  
responsible for the SDS

**1.4 Emergency telephone number**

Emergency CONTACT (24-Hour-Number):  
GBK GmbH Global Regulatory Compliance +49(0)6132-84463

**SECTION 2: Hazards identification**

**2.1 Classification of the substance or mixture**

Type of product : Mixture

**Classification (REGULATION (EC) No 1272/2008)**

Flammable liquids, Category 3	H226: Flammable liquid and vapour.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Reproductive toxicity, Category 2	H361d: Suspected of damaging the unborn child.
Specific target organ toxicity - repeated exposure, Category 1, hearing organs	H372: Causes damage to organs through prolonged or repeated exposure.

**2.2 Label elements**

**Labelling (REGULATION (EC) No 1272/2008)**

Hazard pictograms :



Signal word : Danger

Hazard statements	:	H226	Flammable liquid and vapour.
		H315	Causes skin irritation.
		H319	Causes serious eye irritation.
		H361d	Suspected of damaging the unborn child.
		H372	Causes damage to organs (hearing organs)

SAFETY DATA SHEET  
 according to Regulation (EC) No. 1907/2006  
**Biresin® Spachtel Part A white**



Revision Date 04.10.2016

Version 4.0

Print Date 04.10.2016

through prolonged or repeated exposure.

Precautionary statements	: <b>Prevention:</b> P201 P210  P260  P280	Obtain special instructions before use. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe dust/ fume/ gas/ mist/ vapours/ spray. Wear protective gloves/ protective clothing/ eye protection/ face protection.
	<b>Response:</b> P303 + P361 + P353  P370 + P378	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

- 202-851-5 styrene

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Hazardous components

Chemical name CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
styrene 100-42-5 202-851-5 01-2119457861-32-XXXX	Flam. Liq.3; H226 Acute Tox.4; H332 Skin Irrit.2; H315 Eye Irrit.2; H319 Repr.2; H361d STOT SE3; H335 STOT RE1; H372 Asp. Tox.1; H304 Aquatic Chronic3; H412	>= 10 - < 20
1-ethylpyrrolidin-2-one 2687-91-4 220-250-6 01-2119472138-36-XXXX	Eye Dam.1; H318 Repr.1B; H360D	< 0,3

For the full text of the H-Statements mentioned in this Section, see Section 16.



---

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Excessive lachrymation  
Erythema  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects  
  
Causes skin irritation.  
Causes serious eye irritation.  
Suspected of damaging the unborn child.  
Causes damage to organs through prolonged or repeated exposure.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

---

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media : Alcohol-resistant foam, Carbon dioxide (CO<sub>2</sub>), Dry chemical
- Unsuitable extinguishing media : Water, High volume water jet



### 5.2 Special hazards arising from the substance or mixture

- Specific hazards during fire-fighting : Do not use a solid water stream as it may scatter and spread fire.
- Hazardous combustion products : No hazardous combustion products are known

### 5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Use water spray to cool unopened containers.

---

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : Use personal protective equipment.  
Remove all sources of ignition.  
Deny access to unprotected persons.

Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

### 6.2 Environmental precautions

- Environmental precautions : Prevent product from entering drains.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and materials for containment and cleaning up

- Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

### 6.4 Reference to other sections

- For personal protection see section 8.

---

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action

**SAFETY DATA SHEET**  
 according to Regulation (EC) No. 1907/2006  
**Biresin® Spachtel Part A white**



Revision Date 04.10.2016

Version 4.0

Print Date 04.10.2016

to avoid static electricity discharge (which might cause ignition of organic vapours). Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

**7.2 Conditions for safe storage, including any incompatibilities**

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Other data : No decomposition if stored and applied as directed.

**7.3 Specific end use(s)**

Specific use(s) : No data available

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

**Components with workplace control parameters**

Components	CAS-No.	Value	Control parameters *	Basis *
styrene	100-42-5	AGW	20 ppm 86 mg/m <sup>3</sup>	DE TRGS 900

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**Biological occupational exposure limits**

Substance name	CAS-No.	Control parameters	Sampling time	Basis
styrene	100-42-5	mandelic acid + phenylglyoxylic acid: 600mg/g Creatinine (Urine)	Immediately after exposition or after working hours, In case of long-term exposition: after more than one shift	TRGS 903

**8.2 Exposure controls**

**Personal protective equipment**

**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
**Biresin® Spachtel Part A white**



Revision Date 04.10.2016

Version 4.0

Print Date 04.10.2016

- Eye protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (0,4 mm),  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
organic vapor filter (Type A)  
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm  
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

**Environmental exposure controls**

- General advice : Prevent product from entering drains.  
If the product contaminates rivers and lakes or drains inform respective authorities.

---

**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

- Appearance : paste
- Colour : various
- Odour : characteristic

**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
**Biresin® Spachtel Part A white**



Revision Date 04.10.2016

Version 4.0

Print Date 04.10.2016

Odour Threshold	:	No data available
Flash point	:	ca. 31 °C
Autoignition temperature	:	ca. 480 °C
Decomposition temperature	:	No data available
Lower explosion limit	:	ca.1 %(V)
Upper explosion limit	:	ca.8,9 %(V)
Flammability	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available
pH	:	Not applicable
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	ca. 145 °C
Vapour pressure	:	ca.6 hPa at 20 °C
Density	:	ca.1,7 g/cm <sup>3</sup> at 20 °C
Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Viscosity, dynamic	:	not determined
Viscosity, kinematic	:	> 20,5 mm <sup>2</sup> /s at 40 °C
Relative vapour density	:	No data available
Evaporation rate	:	No data available

**9.2 Other information**  
No data available

---

**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

No dangerous reaction known under conditions of normal use.

**10.2 Chemical stability**

SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**Biresin® Spachtel Part A white**



Revision Date 04.10.2016

Version 4.0

Print Date 04.10.2016

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

Vapours may form explosive mixture with air.

### 10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Not classified based on available information.

#### Components:

##### 1-ethylpyrrolidin-2-one:

Acute oral toxicity	: LD50 Oral (Rat): > 3.200 mg/kg
Acute inhalation toxicity	: LC50 (Rat): 5,1 mg/l Exposure time: 4 h Test atmosphere: dust/mist
Acute dermal toxicity	: LD50 Dermal (Rat): > 2.000 mg/kg

#### Skin corrosion/irritation

Causes skin irritation.

#### Serious eye damage/eye irritation

Causes serious eye irritation.

#### Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information.

Respiratory sensitisation: Not classified based on available information.

#### Germ cell mutagenicity

Not classified based on available information.

#### Carcinogenicity

Not classified based on available information.

#### Reproductive toxicity

Suspected of damaging the unborn child.

#### STOT - single exposure

Not classified based on available information.





**STOT - repeated exposure**

Causes damage to organs (hearing organs) through prolonged or repeated exposure.

**Aspiration toxicity**

Not classified based on available information.

---

**SECTION 12: Ecological information**

**12.1 Toxicity**

No data available

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

**12.6 Other adverse effects**

**Product:**

Additional ecological information : There is no data available for this product.

---

**SECTION 13: Disposal considerations**

**13.1 Waste treatment methods**

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.  
Completely emptied packagings may be given for recycling. Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.  
For further details see [www.sika.de](http://www.sika.de)

SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**Biresin® Spachtel Part A white**



Revision Date 04.10.2016

Version 4.0

Print Date 04.10.2016

---

## SECTION 14: Transport information

### ADR

**14.1 UN number** : 1993  
**14.2 Description of the goods** : FLAMMABLE LIQUID, N.O.S.  
(styrene)  
**14.3 Class** : 3  
**14.4 Packing group** : III  
Classification Code : F1  
Labels : 3  
Tunnel restriction code : (D/E)  
**14.5 Environmentally hazardous** : no

### IATA

**14.1 UN number** : 1993  
**14.2 Description of the goods** : Flammable liquid, n.o.s.  
(styrene)  
**14.3 Class** : 3  
**14.4 Packing group** : III  
Labels : 3  
**14.5 Environmentally hazardous** : no

### IMDG

**14.1 UN number** : 1993  
**14.2 Description of the goods** : FLAMMABLE LIQUID, N.O.S.  
(styrene)  
**14.3 Class** : 3  
**14.4 Packing group** : III  
Labels : 3  
EmS Number 1 : F-E  
EmS Number 2 : S-E  
**14.5 Marine pollutant** : no

### 14.6 Special precautions for user

No data available

### 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

---

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Prohibition/Restriction

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Banned and/or restricted (1-ethylpyrrolidin-2-one)

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Biresin® Spachtel Part A white



Revision Date 04.10.2016

Version 4.0

Print Date 04.10.2016

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59) : None of the components are listed (= > 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH Information: All substances contained in our Products are  
- preregistered or registered by our upstream suppliers, and/or  
- preregistered or registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P5c	FLAMMABLE LIQUIDS	Quantity 1	Quantity 2
		5.000 t	50.000 t

Water contaminating class (Germany) : WGK 2 significantly water endangering

VOC-CH (VOCV) : < 0,01 %  
no VOC duties

VOC-EU (solvent) : 0,15 %

### 15.2 Chemical safety assessment

This product contains substances for which Chemical Safety Assessments are still required.

## SECTION 16: Other information

### Full text of H-Statements

H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H360D	May damage the unborn child.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

### Full text of other abbreviations

Acute Tox.	Acute toxicity
Aquatic Chronic	Chronic aquatic toxicity
Asp. Tox.	Aspiration hazard
Eye Dam.	Serious eye damage
Eye Irrit.	Eye irritation

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Biresin® Spachtel Part A white



Revision Date 04.10.2016

Version 4.0

Print Date 04.10.2016

Flam. Liq.	Flammable liquids
Repr.	Reproductive toxicity
Skin Irrit.	Skin irritation
STOT RE	Specific target organ toxicity - repeated exposure
STOT SE	Specific target organ toxicity - single exposure
ADR	Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS	Chemical Abstracts Service
DNEL	Derived no-effect level
EC50	Half maximal effective concentration
GHS	Globally Harmonized System
IATA	International Air Transport Association
IMDG	International Maritime Code for Dangerous Goods
LD50	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !