



BUILDING TRUST



Safety Data Sheet

acc. to OSHA HCS

Printing date 05/10/2018

Reviewed on 05/12/2015

1 Identification

- **Product identifier**
- **Trade name:** EL315-2 Hardener
- **Article number:** 1215089-1
- **Application of the substance / the mixture** Epoxy hardener
- **Details of the supplier of the safety data sheet** SikaAxson US - EHS Department
- **Manufacturer/Supplier:**
Company Name: Axson Technologies US, Inc.-SikaAxson

Headquarters:
31200 Stephenson Hwy
Madison Heights, MI 48071
USA

Manufacturing Site:
1611 Hults Drive
Eaton Rapids, MI 48827
USA
ehs-us@axson.com

- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (248) 588-2270
CHEMTREC 24-hour Emergency: +1 (800) 424-9300

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Carc. 2 H351 Suspected of causing cancer.



GHS05 Corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Acute Tox. 4 H312 Harmful in contact with skin.

Acute Tox. 4 H332 Harmful if inhaled.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

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Trade name: **EL315-2 Hardener**

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 · **Hazard pictograms**


GHS05 GHS07 GHS08

 · **Signal word** *Danger*

 · **Hazard-determining components of labeling:**

diethylmethylbenzenediamine
 cyclohex-1,2-ylenediamine
 m-phenylenebis(methylamine)

 · **Hazard statements**

*Harmful in contact with skin or if inhaled.
 Causes severe skin burns and eye damage.
 Suspected of causing cancer.*

 · **Precautionary statements**

*Avoid breathing dust/fume/gas/mist/vapors/spray
 Do not breathe dusts or mists.*

Wear protective gloves/protective clothing/eye protection/face protection.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

*If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
 Continue rinsing.*

Immediately call a poison center/doctor.

Specific treatment (see on this label).

Take off contaminated clothing and wash it before reuse.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

 · **Classification system:**

 · **NFPA ratings (scale 0 - 4)**


Health = 3

Fire = 1

Reactivity = 0

 · **HMIS-ratings (scale 0 - 4)**


Health = *3

Fire = 1

Reactivity = 0

 · **Other hazards**

 · **Results of PBT and vPvB assessment**

 · **PBT:** Not applicable.

 · **vPvB:** Not applicable.

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3 Composition/information on ingredients

- **Chemical characterization:** Mixtures
- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous components:**

CAS: 68479-98-1 EINECS: 270-877-4	diethylmethylbenzenediamine	50-100%
CAS: 694-83-7 EINECS: 211-776-7	cyclohex-1,2-ylenediamine	20-50%
CAS: 9003-36-5 NLP: 500-006-8	Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxyoropane and phenol	≥5-<10%
CAS: 1477-55-0 EINECS: 216-032-5	m-phenylenebis(methylamine)	≥3-<5%

4 First-aid measures

- **Description of first aid measures**
- **General information:**
Immediately remove any clothing soiled by the product.
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- **After inhalation:**
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **Information for doctor:**
· **Most important symptoms and effects, both acute and delayed** No further relevant information available.
· **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:**
Mouth respiratory protective device.
Wear self-contained respiratory protective device.
- **Additional information**
Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

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6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

694-83-7	cyclohex-1,2-ylenediamine	2.1 mg/m ³
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- **PAC-2:**

694-83-7	cyclohex-1,2-ylenediamine	23 mg/m ³
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- **PAC-3:**

694-83-7	cyclohex-1,2-ylenediamine	140 mg/m ³
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7 Handling and storage

- **Handling:**
- **Precautions for safe handling** Ensure good ventilation/exhaustion at the workplace.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.

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Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

· Form:	Liquid
· Color:	Amber colored
· Odor:	Amine-like
· Odor threshold:	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

· Melting point/Melting range:	Undetermined.
· Boiling point/Boiling range:	188 °C (370.4 °F)

· **Flash point:** 105 °C (221 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 420 °C (788 °F)

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· Decomposition temperature:	Not determined.
· Auto igniting:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Vapor pressure:	Not determined.
· Density at 20 °C (68 °F):	1.02 g/cm ³ (8.51 lbs/gal)
· Relative density	Not determined.
· Vapor density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with Water:	Not miscible or difficult to mix.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
VOC content:	0.00 % 0.0 g/l / 0.00 lb/gl
Solids content:	0.0 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**
?
Carbon monoxide and carbon dioxide

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· LD/LC50 values that are relevant for classification:		
68479-98-1 diethylmethylbenzenediamine		
Oral	LD50	738 mg/kg (rat)

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Dermal LD50 >2,000 mg/kg (rat)

- **Primary irritant effect:**

- **on the skin:** Caustic effect on skin and mucous membranes.

- **on the eye:**

- Strong caustic effect.

- Strong irritant with the danger of severe eye injury.

- **Sensitization:** No sensitizing effects known.

- **Additional toxicological information:**

- The product shows the following dangers according to internally approved calculation methods for preparations:

- Harmful

- Corrosive

- Irritant

- Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

- None of the ingredients is listed.

- **NTP (National Toxicology Program)**

- None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

- None of the ingredients is listed.

12 Ecological information

- **Toxicity**

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability:** No further relevant information available.

- **Behavior in environmental systems:**

- **Bioaccumulative potential:** No further relevant information available.

- **Mobility in soil:** No further relevant information available.

- **Additional ecological information:**

- **General notes:**

- Water hazard class 2 (Self-assessment): hazardous for water

- Do not allow product to reach ground water, water course or sewage system.

- Must not reach bodies of water or drainage ditch undiluted or unneutralized.

- Danger to drinking water if even small quantities leak into the ground.

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects:** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**

- **Recommendation:**

- Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

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- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

<ul style="list-style-type: none"> · UN-Number · DOT · IMDG, IATA 	NA2735 UN2735
<ul style="list-style-type: none"> · UN proper shipping name · DOT · IMDG · IATA 	Amines, liquid, corrosive, n.o.s. (m-phenylenebis(methylamine), cyclohex-1,2-ylenediamine) AMINES, LIQUID, CORROSIVE, N.O.S. (m-phenylenebis(methylamine), cyclohex-1,2-ylenediamine), MARINE POLLUTANT AMINES, LIQUID, CORROSIVE, N.O.S. (m-phenylenebis(methylamine), cyclohex-1,2-ylenediamine)
<ul style="list-style-type: none"> · Transport hazard class(es) · DOT 	
<ul style="list-style-type: none"> · Class · Label 	8 Corrosive substances 8
<ul style="list-style-type: none"> · IMDG 	
<ul style="list-style-type: none"> · Class · Label 	8 Corrosive substances 8
<ul style="list-style-type: none"> · IATA 	
<ul style="list-style-type: none"> · Class · Label 	8 Corrosive substances 8
<ul style="list-style-type: none"> · Packing group · DOT, IMDG, IATA 	III
<ul style="list-style-type: none"> · Environmental hazards: 	Product contains environmentally hazardous substances: diethylmethylbenzenediamine, Epoxy phenol novolac resin

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· Marine pollutant:	Yes Symbol (fish and tree)
· Special precautions for user	Warning: Corrosive substances
· Danger code (Kemler):	80
· EMS Number:	F-A,S-B
· Segregation groups	Alkalis
· Stowage Category	A
· Segregation Code	SG35 Stow "separated from" acids.
· Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· Remarks:	Special marking with the symbol (fish and tree).
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (M-PHENYLENEBIS(METHYLAMINE), CYCLOHEX-1,2-YLENEDIAMINE), 8, III

15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture	
· Sara	
· Section 355 (extremely hazardous substances):	None of the ingredients is listed.
· Section 313 (Specific toxic chemical listings):	None of the ingredients is listed.
· TSCA (Toxic Substances Control Act) (Substances not listed):	All ingredients are listed.
· Chemicals regulated by TSCA Section 12(b)	None of the ingredients is listed.
· Chemical regulated by TSCA 5(a)(2)rule:	None of the ingredients is listed.
· TSCA new (21st Century Act) (Substances not listed)	
9003-36-5	Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxyoropane and phenol

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- **Proposition 65**

- **Chemicals known to cause cancer:**

None of the ingredients is listed.

- **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

- **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

- **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

- **Carcinogenic categories**

- **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

- **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients is listed.

- **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

- **Listed in CWC Regulations**

None of the ingredients is listed.

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS05 GHS07 GHS08

- **Signal word** Danger

- **Hazard-determining components of labeling:**

diethylmethylbenzenediamine
 cyclohex-1,2-ylenediamine
 m-phenylenebis(methylamine)

- **Hazard statements**

Harmful in contact with skin or if inhaled.
 Causes severe skin burns and eye damage.
 Suspected of causing cancer.

- **Precautionary statements**

Do not breathe dusts or mists.
 Wear protective gloves/protective clothing/eye protection/face protection.
 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
 Continue rinsing.
 Immediately call a poison center/doctor.
 Specific treatment (see on this label).
 Take off contaminated clothing and wash it before reuse.
 Store locked up.

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Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Date of preparation / last revision** 05/10/2018 / 3

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Carc. 2: Carcinogenicity – Category 2